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PTO/SB/01 (10-01)

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DECLARATION FOR UTILITY OR DESIGN		≀	Attorney Docket Number		P23US				
		`	First Named Ir	ventor		McKibben, Kenneth D	nneth D.		
PATENT APPL		L	COMPLETE IF KNOWN						
(37 CFR 1.63)			Application Nu	mber		1			
Declaration Submitted OR with Initial	Declaration		Filing Date			į			
	Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)	:]	Group Art Unit						
Filing)	Examiner Name	;					
As the below named inventor, I hereby declare that:									
My residence, mailing address, an	*		ow next to my n	ame					
_			·						
I believe I am the original and firs	t inventor of the sub	ject matte	er which is claim	ed and for	r whi	ich a patent is sought on	the invention entitled:		
SHELL SAND CORE MACHINE									
	(Title of t	the Invent	ion)						
the specification of which is attached hereto									
OR			•						
was filed on (MM/DD/YYYY) as United States Application Number or PCT International									
Application Number and was amended on (MM/DD/YYYY) (if applicable).									
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.									
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.									
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), 365(b) of any foreign application(s) for patent or inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.									
Prior Foreign Application Number(s)	Country	_	Filing Date D/YYYY)	Priori Not Clai	•		opy Attached? NO		
		-		000		000[
Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:									
- 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.									

[Page 1 of 3]
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DECLARATION – Utility or Design Patent Application

Direct all con	• —	istomer Number Bar Code Label				OR	\boxtimes	Correspondence address below		
Name	Mark M. Davis									
Address VARNUM, RIDDERING, SCHMIDT & HOWLETTLLP										
Address Bridgewater Place, P.O. Box 352										
City	Grand Rapids		State MI			ZIP 49501-0352				
Country	US Telephone			336-600	0	Fax (616) 336-7000				
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.										
NAME OF SOLE OR FIRST INVENTOR: A petition has been filed for this unsigned inventor										
Given Name (first and middle [if any]) Kenneth D. Family Name or Surname McKibben										
Inventor's Signature Senseth 4. Milles Date 10/13/03										
Residence: City Defiance				State OH Country USA				Citizenship		
Mailing Address 325 Shamrock Lane										
Mailing Address										
City Defia				Z	IP 43512		Country USA			
NAME OF SECOND INVENTOR: A petition has been filed for this unsigned inventor										
Given Name (first and middle [if any]) Alan				Family or Suri						
Inventor's Signature Cela Joues							_	Date 10/13/03		
Residence: City Tawas City			State MI Country USA			USA		Citizenship USA		
Mailing Address 1071 South Oates										
Mailing Address										
City Tawa		State MI		Z	IP 48763			Country USA		
Additional inventors are being named on the_1_supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.										

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DECLARATION			ADDITIONAL INVENTOR(S) Supplemental Sheet Page -3 of -3					
Name of Additional Joint Inventor, if any:	A petition has been filed for this unsigned inventor							
Given Name (first and middle (if any)	Family Name or Surname							
Damiel D.		Minor	·	· · ·				
Inventor's Signature Mun	1 111104			Date 10/15/13				
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Mailing Address	_							
City Cadillac	State	MI		Zip 49601	Country	USA		
Name of Additional Joint Inventor, if any: A petition has been filed for this unsigned inventor								
Given Name (first and middle (if any)	Family Name or Surname							
Inventor's Signature	Date .							
Residence: City	e Country			Citizenship				
Mailing Address								
Mailing Address					· , ·	<u> </u>		
City	State			Zip	Country			
Name of Additional Joint Inventor, if any:		A petition has been filed for this unsigned inventor						
Given Name (first and middle (if any)	Family Name or Surname							
						•		
Inventor's Signature			Date					
Residence: City	ate Country Citizenship							
Mailing Address								
Mailing Address	.,			·				
City	e		Zin	Country				

This collection of information is required by 35 U.S.C. 115 and 37 CFR 1.63. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 21 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.